



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBST1007-7
Job Sheet 171046



Part No: RBST1007-7

Job Qty: 1 ea

Part Name: Guide



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/26/18

Job Tracking No:

Due Date: 1/31/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: RBST1000 REV.7 IPP REV:A 18.01.25 NEW ISSUE JFC VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		1/30/18	0.00	0.00	Start Up Machining-3		
110	CNC Lathe	1 pcs		1/31/18	0.00	0.50	MORI SL-154		
120	QC	1 pcs		1/31/18	0.00	0.00	QC2 Machining-4		
130	QC	1 pcs		1/31/18	0.00	0.00	QC8 Machining-4		
180	Packaging	1 pcs		1/31/18	0.00	0.00	Packaging3-1		
190	QC21-SA	1 Ea		1/31/18	0.00	0.00	QC21		

Part Op 110 - 1-Machine as per FOLIO. FB772 FOLIO REV: _____ DWG REV: _____ 2-Debur
Descriptions:

APR 1 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-BRONZE-C63000-R0.500	Bronze C63000 Round Bar 0.500"	.0400 ft (.04 ea)	90-Start up Operation	5038030

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-BRONZE-C63000-R0.500	0	0	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
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Hawkesbury, ON K6A 1K7
CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

Plex 1/26/18 8:50 AM Dart.lajeunesse.marie

Container No: S058828



Part: RBST1007-7

Job No: 171046

Serial No/Batch: S058828

Revision: 7

Inspector:

Date: 04/06/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

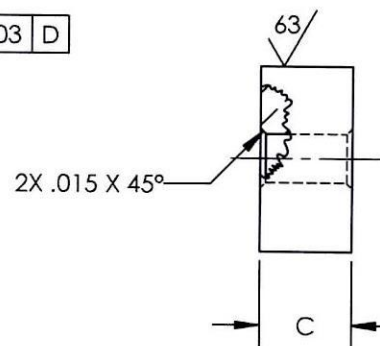
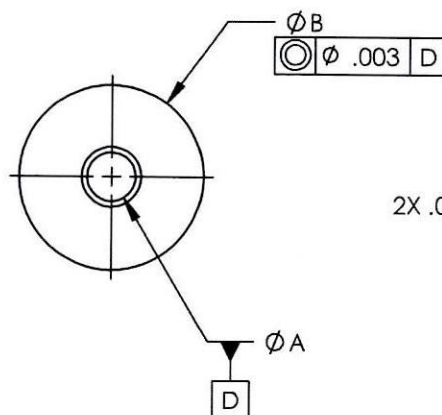
Work Order update only ☐

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Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval				
Description Work Order Deviation				Disposition							
Root Cause		FAULT CATEGORY									
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Past Expiry Date	☐	Manufacturing Process	☐	OTHER :							
Misidentified	☐	Past Due	☐								

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REVISIONS							
REV	ECR	DESCRIPTION			DATE	INITIAL	APPROVED

TOOL NUMBER	ØA +.001 -.001	ØB +.000 -.002	C +.000 -.010
RBST1000	.101	.188	.188
RBST1001			.250
RBST1002			.188
RBST1003	.131	.248	.250
RBST1004		.310	
RBST1005		.373	
RBST1006		.435	
RBST1007		.498	
RBST1008		.560	
RBST1009		.623	
RBST1010		.748	
RBST1011		.873	
RBST1012		.998	
RBST1013			.312
RBST1014			.265
RBST1015			.250
RBST1016			.281
RBST1017			.375
RBST1018			
RBST1019			
RBST1020			



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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 171046

MLC
18-01-26

NOTE:
BREAK ALL SHARP CORNERS .015 - .030.

DART AEROSPACE	
TITLE RBST1000 THRU 1020 DRILL PRESS TRI-ROLLER SWAGING TOOL	
DWG NO. SEE TABLE-7	REV 7
MAT'L BRONZE	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH	.XX ± .01 ANGLES ± 5°
SPEC	.X ± .1 SURFACES = 125/✓
DRAWN BY: PERRITT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: MACKOVJAK	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: MACKOVJAK	SEE TABLE
SCALE 2:1	DATE 1/4/2008 SHEET 5 OF 9

(-7)

GUIDE

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

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